



Buitertool & Die, Inc.

Equipment List

CNC MACHINES

- (1) CNC Gun Drill 3/4 Dia x 42 deep 69 x 40
- (1) * Hitachi-Sieki CNC HMC2500 40 x 100
- (1) Lucas 20 DCS HBM 4 Axis CNC 60 x 84
- (1) * Rambaudi CNC Versamill 44 x 78
- (2) * Sharnoia 10hp CNC Mill 30 x 40
- (2) Sharnoia 20 hp CNC Mill 40 x 60 + 40 x 52
- (1) Sharnoia 3hp CNC Mill 20 x 30
- (1) Wire EDM Agiecut Progress 3 19.7 x 13.8 x 16.5
- (1) Tarus CNC 48 x 84

* These machines equipped with LeMoine digitizer + high speed milling capabilities include: scaling, male to female conversions, rotation, mirror imaging, duplicating, CMM checking.

CAD/CAM EQUIPMENT

- (2) Pro-Engineering—Solids, Surfacing, Manufacturing
- (1) Key Creator—Solids, Surfacing, 3D Design

MILLS

- (3) Bridgeport Mills—Series I with DRO
- (3) Bridgeport Mills—Model J

HORIZONTAL BORING MACHINES

- (1) Giddings and Lewis 3" HBM 300T 48 x 60
- (1) Cincinatti Gilbert 4" HBM 60 x 60

LATHES

- (1) LeBlond Regal Lathe 21" Swing
- (1) LeBlond Regal Lathe 19" Swing

EDM

- (1) Wire EDM Agiecut Progress 3 19.7 x 13.8 x 16.5
- (1) Eloxx 8-2012

DRILLS

- (1) Fosdick 4' x 12" Sensitive
- (1) Carlton 5' x 18" Radial Drill
- (1) Carlton 6' x 19" Radial Drill
- (1) Doall DTR 28 Radial Drill
- (2) Clausing 16" Drill Press
- (1) Acra 16" Drill Press

SAWS

- (1) Doall Cut-Off Saw
- (1) Doall Bandsaw 16"
- (1) Doall Bandsaw 36"

GRINDERS

- (1) K.O Lee Cutter Grinder
- (1) Majestic I.D O.D Grinder
- (1) Boyar-Shultz Profile Grinder
- (1) Boyar-Shultz Surface Grinder 6 x 18
- (1) Doall Surface Grinder 6 x 12
- (2) Grand Rapids #370 Surface Grinder 12 x 24 + #463 14 x 24
- (1) Grand Rapids #550 Surface Grinder 12 x 36
- (1) Grand Rapids #6712 Surface Grinder 16 x 48
- (1) Kent Surface Grinder

TRY-OUT PRESSES

- (1) Reis Spotting Press TUS 125 47" x 59"
- (1) Bliss 93T OBI Press
- (1) Beatty 400T(hyd) Press 60" x 144"

MATERIAL HANDLING

- (3) Trucks to 28,000 lbs payload
- (1) Yale Forklift Truck 20,000 lbs
- (1) CAT Forklift Truck 8,000 lbs
- (2) Big Joe Lift Trucks
- (7) Cranes to 10 Ton

MISCELLANEOUS

- (3) L.O. & Inspection Tables to 5' x 12'
- (3) Heliarc & Arc Welders
- (1) Air Compressor 30hp